



Maxxam™ L6 GF/30 Green

Polypropylene Homopolymer

Key Characteristics

Product Description

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General

Material Status	• Commercial: Active		
Regional Availability	• Europe		
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight		
Features	• Chemically Coupled • Good Heat Resistance	• Good Processability • Good Stiffness	• Good Strength • Medium Flow
Uses	• Appliances • Automotive Applications	• Consumer Applications • General Purpose	• Industrial Applications
Appearance	• Green		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.12 g/cm ³	1.12 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	6.0 g/10 min	6.0 g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.20 to 0.40 %	0.20 to 0.40 %	
Flow	0.50 to 0.70 %	0.50 to 0.70 %	
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	870000 psi	6000 MPa	ISO 527-2/1
Tensile Stress	13100 psi	90.0 MPa	ISO 527-2/5
Tensile Strain (Yield)	3.0 %	3.0 %	ISO 527-2/5
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact Strength (73°F (23°C))	5.7 ft·lb/in ²	12 kJ/m ²	ISO 180/A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature			ISO 75-2/A
264 psi (1.8 MPa), Unannealed	311 °F	155 °C	
Vicat Softening Temperature	284 °F	140 °C	ISO 306 ²
Melting Temperature (DSC)	320 to 329 °F	160 to 165 °C	ISO 3146
Melting Temperature	320 to 329 °F	160 to 165 °C	
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.06 in (1.6 mm))	HB	HB	UL 94

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	1.0 hr	1.0 hr
Rear Temperature	347 to 365 °F	175 to 185 °C
Middle Temperature	356 to 374 °F	180 to 190 °C
Front Temperature	365 to 383 °F	185 to 195 °C
Nozzle Temperature	383 to 392 °F	195 to 200 °C

Notes

¹ Typical values are not to be construed as specifications.

² 120°C/h, A (10N)



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